



Mustards & Condiments

Since 1926

www.bister.com



The Bister family and the history of the mustard factory

A family story

François Bister's line of business in 1926 was roasting chicory. He bought a local mustard factory in 1930, and turned his attention to a jealously guarded recipe for **L'Impériale mustard**.

It used to be sent to grocers' shops in a large stoneware container where the grocer would use a ladle to fill the dishes brought in by their customers. With the advent of the self-service system, the "grenade-shaped" jars made an appearance. **L'Impériale mustard** jar has never changed and is just as popular as ever.

Jean Bister succeeded his father as manager of the company and **Fabienne Bister** has since taken up the baton. Companies headed by the third generation are rather thin on the ground nowadays.

1926-1960 Franz Bister Founder of Bister	1960-1994 Jean Bister Elder son of Franz Bister He joined his father in 1950	1995 - present Fabienne Bister Youngest daughter of Jean Bister She joined her father in 1991
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Growing and developing...

Franz, Jean and Fabienne Bister have developed the site in Jambes, close to Namur (Belgium, Wallonia) since 1926, then the one in St Thibault close to Troyes (France, Champagne, Aube) since 2001.

The construction of the production facility began in the middle of January 2002 and the plant has been operational since September 2002.

In 2007, the Bister mustard factory bought the "condiments" activity of the company "L'Etoile" in Wavre in order to diversify its offer. The trademark "L'Etoile by Bister" is registered.

Summer 2013 will be marked by the move of the factory in Jambes to Achêne (Ciney, Wallonia).

Established with family capital, these two factories take the legal form of a public company in Belgium and a private limited company in France.

ETS BISTER SA

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BISTER FRANCE SARL

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In Belgium

Name: Ets Bister SA,
known as "Moutarderie Bister-L'Impériale"

Director: Fabienne Bister, Managing Director

Date of foundation: 1926

Address:

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B-5590 Achêne (Ciney)

Belgium

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E-mail: bister@bister.com

In France

Name: Bister France SARL,
known as "Moutarderie Bister France"

Site Manager: Albert Zeni, Deputy Director

Date of foundation: 2001

Address:

ZAC de l'Ecluse des Marots

F-10800 St Thibault (Troyes)

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The Bister “Grenades”

It was Mr. Franz Bister who designed a jar inspired by the “Mills” grenade, created by the English in the Second World War and used by the Americans at the time of the liberation. This attractive jar, whose multifaceted shape is said to resemble a “grenade” is a trademark.

The Mustards

L'Impériale Mustard
 Honey Mustard
 Organic traditional-style Mustard
 Dijon Mustard
 Wholegrain mustard

The cooked sauce

Piccalilli

The emulsified sauces

Mayonnaise with L'Impériale Mustard
 Cocktail sauce
 Bearnaise sauce
 Tartare sauce
 Andalouse sauce
 Aioli sauce

The condiments

Gherkins
 Onions

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L'Etoile by Bister

In 2007, Bister bought the “condiments” activity of the company “L’Etoile” in Wavre: piccalilli, gherkins, onions, mustard and capers.

These condiments are produced under the brands L’Etoile and L’Ancre (the latter being better known in the hospitality and mass catering sectors). In the province of Namur we set up the machines from Wavre and followed the recipes of this company with an impressive past.

The cooked sauce

“L’Etoile by Bister” Piccalilli

The condiments

“L’Etoile by Bister” Onions

“L’Etoile by Bister” Gherkins (extra-fine)

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Bister Smurfs Glasses

Our mustards, sauces and condiments in a 19.5 cl Smurfs glass.

The mustards

Half-Strong mustard
Dijon mustard

The sauces

Mayonnaise
Cocktail sauce
Bearnaise sauce
Tartare sauce
Andalouse sauce
Aioli sauce

The condiments

Gherkins
Onions

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Drinking glasses

In a 22.5 cl drinking glass suitable for both adults and children.

The mustards

L'Impériale Mustard
Dijon Mustard

The cooked sauce

Piccalilli

Emulsified sauces

Mayonnaise with L'Impériale mustard
Cocktail sauce
Bearnaise sauce
Tartare sauce
Andalouse sauce
Aioli sauce

The condiments

Gherkins
Onions

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Bister Gourmet Selection

Intended for sale in butchers, delicatessens, cheese mongers, caterers, etc., our little “jars” are essential additions to your dining table.

In these charming little 100g jars you'll rediscover our mustard range, sauces and condiments in the broadest sense. This will allow you to savour every Bister favourite.

The Mustards

L'Impériale Mustard
Wholegrain mustard with honey
Dijon Mustard
Organic wholegrain mustard

The cooked sauce

Piccalilli

The condiments

Capers

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Bistériades gourmandes

Small “jewels” in the Bister range, “Les Bistériades Gourmandes” are the outcome of a harmonious blend of traditional know-how and global flavours. Featured all together in a new jar crafted by an Italian designer, with the label created by a French graphic designer.

The Mustards

- Mustard from Southern vineyards (with grape must)
- Mustard with Espelette Pepper
- Mustard with Pumpkin and Cinnamon
- Cigalail Mustard with Thyme and Garlic
- Mustard with Balsamic vinegar of Modena

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L'Impériale Mustard Stoneware Jars

The famous L' Impériale mustard in an ultra premium and re-usable packaging (275ml).

Black with gold finish

Greige with black finish

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Oils and Vinegars

Oils

8 oils have been carefully chosen for you in this range of oils from French company Lapalisse.

Peanut oil
 Pistachio oil
 Olive oil with black truffles
 Olive oil with white truffles
 Walnut oil
 Hazelnut oil
 Sesame Seed oil
 Almond oil

Vinegars

7 L'Étoile vinegars, produced by Sint Martinus, are marketed by Bister.

Spirit vinegar
 Red wine vinegar
 White wine vinegar
 Raspberry vinegar
 Cider vinegar
 Vinegar with tarragon
 Traditional vinegar

Mazzetti balsamic vinegar, white and red
 Mazzetti cream of balsamic vinegar

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Bioster

Are you looking for organic mustard, oils, vinegars and seasonings?
 Discover our Bioster range designed for healthfood and organic shops!

The mustards

- Dijon mustard
- Wholegrain mustard with balsamic vinegar
- Wholegrain mustard with cider vinegar
- Smooth mustard with cider vinegar
- Salt-free mustard
- Smooth mustard with alcohol vinegar

The condiments

- Onions
- Capers
- Pickled Gherkins
- Fine gherkins

The sauces

- Piccalilli with big pieces of vegetables
- Mayonnaise
- Remoulade – Cold sauce for smoked fish
- French Dressing with whole grain mustard



BE-BIO-01

FR-BIO-01



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Bio-Gourmet

These different products only contain organically grown ingredients certified by "Certisys" in Belgium and "Ecocert" in France.

The mustard

Strong mustard

The sauces

Piccalilli
Mayonnaise

The condiments

Capers



BE-BIO-01

FR-BIO-01

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Organic Food service

The products in the Bio Food Service range only contain ingredients issued from the organic agriculture, certified by "Certisys" for Belgium and "Ecocert" for France.

The mustards

Dijon mustard
 Smooth mustard with cider vinegar and turmeric
 Smooth mustard with cider vinegar
 Wholegrain mustard with cider vinegar
 Wholegrain mustard with balsamic vinegar
 Wholegrain mustard with alcohol vinegar
 Smooth mustard with alcohol vinegar

The sauces

Piccalilli with large pieces of vegetables
 Mayonnaise with Dijon Mustard
 Wholegrain mustard dressing

The Condiments

Capers with vinegar
 Pickled gherkins
 Gherkins in 4x4 mm cubes



BE-BIO-01

FR-BIO-01

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Food Service

We offer a wide range of products to restaurants and caterers.
In buckets and plastic jars (min 1 L).

The Mustards

L'Impériale Mustard
Wholegrain mustard with honey
Dijon mustard
Half strong mustard
Wholegrain mustard
Salt-free mustard
Mustard from Southern vineyards (with grape must)
Mustard with Espelette Pepper
Mustard with Pumpkin and Cinnamon
Cigalail Mustard with Thyme and Garlic
Mustard with Balsamic vinegar of Modena
L'Ancre: Extra Mustard

The cooked sauce

Piccalilli

The emulsified sauces

Bearnaise sauce
Tartare sauce
Andalouse sauce
Extra Mayonnaise
L'Ancre: Mayonnaise

The pickled vegetables

Onions
Red onions
Surfine capers 7-8 mm
Nonpareil capers
Capucine capers
Extra-fine gherkins
Fine gherkins
Dill Chip gherkins
Gherkins cubes (5x5 mm)
Sweet and Sour gherkins
Grated celery
Grated carrots
Cabbage pitta
Mixed vegetables
Salad Salarina
Cut beetroot
Pitted black olives
Pitted green olives
Stuffed green olives
Black olives in slices
L'Ancre: Superfine gherkins
L'Ancre: Onions
L'Ancre: Superfine capers

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Private label products

Our Trade

We have a wide range of products and numerous different recipes.

This diversity among our products enables us to offer **tailor-made products** after drawing up specifications. We develop recipes for **mustards, piccalillis**, cold and hot sauces and even vegetables in vinegar. Furthermore, we can manage requests for **organic** or even **Kosher products**.

In terms of **organic mustard**, our products represent **95% of sales** in the Belgian market. In order to satisfy all consumers, we also make salt-free mustard for the dietary brands.

Our know-how

Thanks to the flexibility and breadth of expertise we demonstrate, we can offer you tailor-made products, in quantities that we can work on together.

Finally, our two production sites respond **to quality and food safety** standards according to precise specifications and certified by **recognised certifying bodies**.

- **Higher level IFS certificates**
- **Organic certificates**
- **Kosher certificate**

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Food Industry

Our Trade

The food industry has been one of our most important opportunities since 2005. We work in two ways with our industrial customers:

- **By tailor-made delivery**
- **By drawing up specifications.**

Our customers are manufacturers of mayonnaise, cold or hot sauces, cooked dishes etc. and meat professionals (butchers, industrial charcuteries etc.), or even colleagues in our own sector... At the moment we have forty **different mustard recipes**, four piccalilli recipes and a few for gherkins, onions and capers in vinegar.

If none of these suit you, based on your specifications, we can produce THE recipe that you want, subject to sufficient volumes.

Furthermore, we offer containers and packaging to meet your needs and desires : from 10kg - 30kg buckets to the tank trucks carrying 18,000 liters or 1-ton containers (plastic IBCs, folding TNT, stainless steel vats etc.).

Our Know-How

Of course, we hold the different required certificates, both for our installations and our products:

- **Higher level IFS certificates**
- **Organic certificates**
- **Kosher certificate**

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Les Sélections de Bister

Since 1926, the Mustard-maker Bister creates the best mustard, sauce and condiment recipes, to the delight of gourmets around the world.

Our recipes "Les Sélections de Bister" follow the French tradition, but can also be elaborated to suit the culinary practices and flavours of every country or region.

With our expertise in flavour we develop products perfectly suited for your specific market segment.



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Export

Bister exports to more than 20 countries around the world. Our knowledge of the global mustard and condiments market, as well as our experience in foreign trade, allow us to rapidly develop export strategies to new destinations.

The mustards

Dijon Mustard
Wholegrain mustard
Smooth mustard



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New Range Export

A brand-new range of jars 300 ml developed for Export (Brazil,...).

The mustards

Half-Strong mustard
Dijon mustard

The sauces

Mayonnaise
Piccalilli

The condiments

Gherkins
Onions

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KOSHER Products

Bister has a full range of kosher products.
All the products manufactured are certified Kosher by Rabbi Menahem Hadad (1K Kosher) from Brussels.

The mustards

Wholegrain mustard
Dijon mustard
Organic Dijon mustard
Organic Mayonnaise
Organic Wholegrain mustard

The sauces

Mayonnaise

The vinegar

Alcohol vinegar

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